

Edition 1.0 2020-10

# PUBLICLY AVAILABLE SPECIFICATION



**Zhaga interface specification Book 1 and Book 14** 

INTERNATIONAL ELECTROTECHNICAL COMMISSION

ICS 29.140.99 ISBN 978-2-8322-8946-4

Warning! Make sure that you obtained this publication from an authorized distributor.

# CONTENTS

FC	FOREWORD9			
IN	TRODU	ICTION	11	
<b>Subdivision 1</b>				
	Zhaga	Interface Specification Book 14	.12	
	Summa	ary (informative)	12	
	Backgr	ound	12	
	Conter	nts	12	
	Intende	ed Use	12	
1	Gene	eral	13	
	1.1	Introduction	13	
	1.2	Scope	13	
	1.3	Conformance and references	.13	
	1.3.1	Conformance	13	
	1.3.2			
	1.4	Definitions		
	1.5	Acronyms		
	1.6	Symbols		
	1.7	Conventions		
	1.7.1			
	1.7.2			
	1.7.3 1.7.4			
	1.7.4	•		
	1.7.6			
	1.7.7	·		
2		view (Informative)		
_	2.1	General		
	2.2	Description of the LED Module and the LED Light Engine		
	2.3	Outline of this Book		
3	Mech	nanical interface		
	3.1	Drawing principles	18	
	3.2	Overview of the mechanical interface		
	3.3	Definition of the mechanical interface of the LED Module and LED Light		
		Engine	18	
	3.3.1	Definition of Book 14 LED Modules or LLEs for different categories		
	3.3.2	• • • • • • • • • • • • • • • • • • • •		
	3.3.3			
	3.3.4			
	3.4	Definition of the mechanical interface of the Luminaire		
	3.4.1 3.4.2	Definition of Book 14 Luminaires for different categories		
	3.4.2	• •		
4		ometric interface		
7	4.1			
	4.1	Light Emitting Surface Operating conditions		
	4.2	Luminous flux		
	4.4	Luminous intensity distribution		
		Laminous interiority distribution	_ '	

	4.5	Luminance uniformity	21
	4.6	Correlated color temperature	21
	4.7	Color rendering index	21
5	Elect	trical interface	21
	5.1	Electrical interface between LED Module and Luminaire	21
	5.1.1	Nominal input current and forward voltage	21
	5.1.2		
	5.1.3	Hot plugging	22
	5.2	Electrical interface between LLE and Luminaire	22
	5.2.1	Mains power	22
	5.2.2	Electrical insulation	23
6	Therr	mal interface	23
7	Conti	rol interface	23
	7.1	Dimming (optional)	23
8	Com	pliance test tools	
	8.1	LED Module/LED Light Engine test tools	
	8.1.1		
	8.1.2	-	
	8.2	Luminaire test tools	
	8.2.1		
9		Module/LED Light Engine Compliance Tests	
	9.1	LED Module/LED Light Engine mechanical interface tests	
	9.1.1		
	9.1.2		
	9.1.3	·	
	9.1.4	·	
		LLE	27
	9.1.5		
		LLE	
	9.1.6	·	
	9.1.7		
	9.2	LED Module/LED Light Engine photometric interface tests	
	9.2.1		
	9.2.2	,	
	9.2.3	S Comments	
	9.3	LED Light Engine Electrical interface tests	
	9.4	LED Module / LED Light Engine thermal interface tests	
	9.5 9.6	LED Module/LED Light Engine thermal interface tests  LED Light Engine control interface tests	
	9.6.1		
	9.7	LED Module/LED Light Engine Product Data Set test	
10		naire compliance tests	
10		·	
	10.1	Luminaire mechanical interface tests	
	10.1. 10.1.	• •	
	10.1.		
	10.1.		
	10.1.	·	
	10.1.		

	10.1.	7 Test of support Holder of the Luminaire	32	
	10.2	Luminaire for LED Light Engine Electrical interface tests	32	
	10.3	Luminaire for LED Module Electrical interface tests	32	
	10.4	Luminaire Product Data Set test	32	
Ar	Annex A Product Data Set requirements			
LE	ED Module/LED Light Engine Product Data Set			
Lu	minaire	Product Data Set	34	
Ar	nex B I	History of Changes	35	
		ion 2		
	Zhaga	Interface Specification Book 1	36	
	•	ary (informative)		
	Backgr	ound	36	
	•	nts		
	Intende	ed Use	36	
1	Gene	eral	37	
	1.1	Introduction	37	
	1.2	Scope	37	
	1.3	Conformance and references	37	
	1.3.1	Conformance	37	
	1.3.2	Normative references	37	
	1.3.3	Informative references	38	
	1.4	Common definitions	38	
	1.5	Common acronyms	40	
	1.6	Common symbols	40	
	1.7	Common conventions	41	
	1.7.1	Cross references	41	
	1.7.2	Informative text	41	
	1.7.3	Terms in capitals	41	
	1.7.4	Units of physical quantities	41	
	1.7.5	Decimal separator		
2	Over	view of Zhaga (informative)	42	
	2.1	About Zhaga	42	
	2.2	Zhaga building blocks and interfaces	42	
	2.3	Compatibility and Interchangeability	44	
	2.4	Product Data Set	45	
	2.5	Compliance testing	45	
	2.5.1	Certification		
	2.5.2	Market surveillance	46	
	2.6	Compatibility check	46	
	2.7	Zhaga product certification		
3	Mech	nanical interface	47	
	3.1	Drawing principles	47	
	3.2	Mechanical interface between Separate ECG and Luminaire	47	
	3.3	Thermal expansion		
	3.4	Demarcation (Informative)		
4	Phot	ometric interface	49	
	4.1 Lig	ht Emitting Surface	49	
	4.1.1	LES categories	50	

	4.2	Operating conditions for measuring photometric parameters	50
	4.3	Luminous flux	51
	4.4	Luminous intensity distribution	52
	4.4.1	Beam angle and beam angle categories	53
	4.5	Luminance uniformity	53
	4.6	Correlated color temperature (CCT)	53
	4.7	Color rendering index (CRI)	54
	4.8	Luminaire Optics (informative)	54
5	Elect	rical interface	54
	5.1	Electrical insulation (informative)	54
6	Therr	mal interface	
	6.1	Background information (informative)	
	6.2	Generic thermal interface model	
	6.2.1	General case	
	6.2.2	Test Fixture TPTF	
	6.2.3	Rated Operating Temperature and safety (informative)	
	6.2.4	Thermal overload protection (Informative)	
	6.2.5	Ambient Temperature	
	6.2.6	Luminaires with multiple LLEs or multiple LED Modules	
	6.2.6.1	•	
	6.2.6.2		
		Thermal compatibility check	
	6.2.8	Thermal uniformity	
	6.2.9	Thermal Interface Material	
		Surface planarity and roughness	
		Aging of LED Light Engine or LED Module/LED Array (informative)	
		Empty	
	6.2.13	Ambient Temperature and thermal resistance (Rth)	
	6.3	Simplified thermal interface model	61
	6.3.1	General case	
	6.3.2	Rated Operating Temperature and safety (informative)	
	6.3.3	Thermal overload protection (informative)	61
	6.3.4	Thermal compatibility check	61
	6.3.5	Thermal Interface Material	62
	6.3.6	Surface planarity and roughness	62
	6.3.7	Aging of LED Light Engine or LED Module/LED Array (informative)	62
7	Contr	rol interface	62
Ar	nex A	Compliance tests	63
Α.	0 LED	Module/LED Array compliance tests	63
	A.0.1	LED Module/LED Array mechanical interface test	63
	A.0.1.1	· · · · · · · · · · · · · · · · · · ·	
	A.0.1.1	•	
	A.0.1.1	·	
	A.0.1.1		
	A.0.1.1	·	
A.	0.2	LED Module/LED Array photometric interface tests	
	A.0.2.1		
	Δ 0 2 1		63

	A.0.2.1.2	Test conditions	. 63
	A.0.2.1.3	Test procedure	. 64
	A.0.2.1.4	Pass criteria	. 64
	A.0.2.2	Test on Relative Partial Luminous Flux and beam angle	64
	A.0.2.2.1	Test equipment	. 64
	A.0.2.2.2	Test conditions	. 64
	A.0.2.2.3	Test procedure	. 64
	A.0.2.2.4	Pass criteria	. 64
	A.0.2.3	Test on correlated color temperature (CCT)	. 65
	A.0.2.3.1	Test equipment	. 65
	A.0.2.3.2	Test conditions	. 65
	A.0.2.3.3	Test procedure	. 65
	A.0.2.3.4	Pass criteria	. 65
	A.0.2.4	Test on color rendering index	. 65
	A.0.2.4.1	Test equipment	. 65
	A.0.2.4.2	Test conditions	. 66
	A.0.2.4.3	Test procedure	. 66
	A.0.2.4.4	Pass criteria	.66
	A.0.2.5	Test on Luminance Uniformity	.66
Α.	0.3 LE	D Module/LED Array thermal interface tests	. 66
	A.0.3.1	Test on thermal power (Pth)	66
	A.0.3.1.1	Test equipment	66
	A.0.3.1.2	Test conditions	. 66
	A.0.3.1.3	Test procedure	. 66
	A.0.3.1.4	Pass criteria	67
Α.	0.4 LEI	D Module/LED Array electrical interface tests	67
Α.	0.5 LE	D Module/LED Array Product Data Set test	67
	A.0.5.1	Test	. 67
	A.0.5.2	Pass criteria	
Α.	1 LLE com	pliance tests	
		E mechanical interface tests	
	A.1.1.1	Test of the mechanical interface of the Integrated LLE	
	A.1.1.1	Test equipment	
	A.1.1.1.2	Test conditions	
	A.1.1.1.2 A.1.1.1.3	Test procedure	
	A.1.1.1.3 A.1.1.1.4	Pass criteria	
		E photometric interface tests	
	A.1.2.1	Test on Luminous Flux	
	A.1.2.1 A.1.2.1.1	Test equipment	
	A.1.2.1.1	Test conditions	
	A.1.2.1.2 A.1.2.1.3	Test procedure	
	A.1.2.1.4	Pass criteria	
	A.1.2.1.4 A.1.2.2	Test on Relative Partial Luminous Flux and beam angle	
	A.1.2.2 A.1.2.2.1	Test equipment	
	A.1.2.2.1 A.1.2.2.2	Test conditions	
	A.1.2.2.2 A.1.2.2.3	Test procedure	
	A.1.2.2.3 A.1.2.2.4	Pass criteria	
	A.1.2.2.4 A.1.2.3	Test on correlated color temperature (CCT)	
	A. I.Z.3	rest on correlated color temperature (OCT)	.09

A.1.2.3.1	Test equipment	69
A.1.2.3.2	Test conditions	70
A.1.2.3.3	Test procedure	70
A.1.2.3.4	Pass criteria	70
A.1.2.4	Test on color rendering index	
A.1.2.4.1	Test equipment	70
A.1.2.4.2	Test conditions	70
A.1.2.4.3	Test procedure	70
A.1.2.4.4	Pass criteria	71
A.1.2.5	Test on Luminance Uniformity	71
A.1.3 LLE	thermal interface tests	71
A.1.3.1	Test on thermal power (Pth)	71
A.1.3.1.1	Test equipment	71
A.1.3.1.2	Test conditions	71
A.1.3.1.3	Test procedure	71
A.1.3.1.4	Pass criteria	71
A.1.3.2	Test on Thermal power through the Thermal Interface Surface (Pth,rear)	72
A.1.3.2.1	Test equipment	72
A.1.3.2.2	Test conditions	72
A.1.3.2.3	Calibration of Pth,rear test setup	73
A.1.3.2.4	Measurement of Pth,rear of the LLE	74
A.1.3.2.5	Pass criteria	74
A.1.3.3	Empty	75
A.1.3.4	Empty	75
A.1.3.5	Temperature stabilization	75
A.1.3.6	Position of measurement point for the temperature tr	75
A.1.4 LLE	electrical interface tests	75
A.1.5 LLE	control interface tests	75
A.1.6 LLE	Product Data Set test	75
A.1.6.1	Test	75
A.1.6.2	Pass criteria	75
2 Luminaire	e compliance tests	76
A.2.1 Lun	ninaire mechanical interface tests	76
A.2.1.1	Test of the mechanical dimensions of the Luminaire	76
A.2.1.1.1	Test equipment	76
A.2.1.1.2	Test conditions	76
A.2.1.1.3	Test procedure	76
A.2.1.1.4	Pass criteria	76
A.2.2 Lun	ninaire photometric interface tests	76
A.2.3 Lun	ninaire thermal interface tests	76
A.2.3.1	Empty	76
A.2.4 Lun	ninaire electrical interface tests	76
A.2.5 Lun	ninaire control interface tests	76
A.2.6 Lun	ninaire Product Data Set test	77
A.2.6.1	Test	77
A.2.6.2	Pass criteria	77
nnex B Guid	delines for Demarcation measurement	78
nnex C His	tory of changes	80

Figure 1-1 – 3D-drawings of the Book 14 LED Module or LED Light Engine (informative)	13
Figure 2-1 – Schematic overview of the Book 14 LED Module or LLE with Caps and Luminaire with Holders.	16
Figure 3-1 – Mechanical dimensions of the Book 14 LED Module and LED Light Engines	18
Figure 3-2 – Mechanical dimensions of Book 14 luminaires	20
Figure 2-1 – Schematic overview of a Luminaire and one or more non-integrated LED Light Engines	43
Figure 2-2 – Schematic overview of a Luminaire and one or more integrated LED Light Engines	43
Figure 2-3 – Schematic overview of a LED Light Engine with Integrated ECG	44
Figure 2-4 – Schematic overview of a LED Light Engine with Separate ECG	44
Figure 2-5 – Overview of test and certification of Zhaga products	46
Figure 2-6 – Compatibility check	47
Figure 3-1 – Example of a Demarcation Model (2-dimensional)	48
Figure 3-2 – Example of a product which is compliant with the Demarcation Model	48
Figure 3-3 – Example of a product which is not compliant with the Demarcation Model	48
Figure 3-4 – Example of a product which is not compliant with the Demarcation Model	49
Figure 4-1 – Rotationally symmetric solid angle bounded by the polar $\gamma 1$ and $\gamma 2$ which is used to define the Relative Partial Luminous Flux	53
Figure 6-1 – Thermal model of a LLE – Luminaire or a LED Module – Luminaire combination	55
Figure 6-2 – Power conversion	56
Figure 6-3 – Position of the Thermal Interface Surface in case of a configuration with TIM	60
Figure A-1 – Heat sensor equipment with Test Fixture and LLE-under-test	72
Figure A-2 – Calibration of the heat flux measurement setup	73
Figure A-3 – Position of measurement point for the temperature <i>t</i> r	75
Figure B-1 – Example of a LED Array	78
Figure B-2 – Example of a LED Array with sections	78
Figure B-3 – Example of a LED Array with measurement points	79
Table 3-1 – Values of dimensions for the Book 14 LED Modules and LED Light Engines	19
Table 3-2 – Values of dimensions for the Book 14 Luminaire	
Table 5-1 – Electrical input characteristics of the LED Module	
Table 5-2 – Electrical output characteristics of the Luminaire	
Table 5-3 – Mains power characteristics of the LLE and the Luminaire	
Table B-1 – Changes from Edition 1.1 to Edition 1.2	
Table 4-1 – Definition of circular LES categories	
Table 4-2 – Test voltages for different Rated input voltages of the LLE	
Table 4-3 – Definition of luminous flux categories	
Table 4-4 – Definition of beam angle categories	
Table C-1 – Changes from Edition 1.7 to Edition 1.8	

# INTERNATIONAL ELECTROTECHNICAL COMMISSION

#### ZHAGA INTERFACE SPECIFICATION BOOK 1 AND BOOK 14

#### **FOREWORD**

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

A PAS is an intermediate specification made available to the public and needing a lower level of consensus than an International Standard to be approved by vote (simple majority).

IEC PAS 63329 has been processed by subcommittee 34A: Electric light sources, of IEC technical committee 34: Lighting.

The text of this PAS is based on the following document:

This PAS was approved for publication by the P-members of the committee concerned as indicated in the following document

Draft PAS	Report on voting
34A/2196/DPAS	34A/2206/RVDPAS

Following publication of this PAS, which is a pre-standard publication, the technical committee or subcommittee concerned may transform it into an International Standard.

This PAS shall remain valid for an initial maximum period of 2 years starting from the publication date. The validity may be extended for a single period up to a maximum of 2 years, at the end of which it shall be published as another type of normative document, or shall be withdrawn.

IMPORTANT – The "colour inside" logo on the cover page of this document indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.

# INTRODUCTION

This PAS is a reproduction of Zhaga Book 1 Edition 1.8 and Book 14 Edition 1.2 with no changes introduced.

The document layout, terms and definitions, etc within this PAS therefore do not follow the normal IEC drafting rules that would be applied for an International Standard.

Subdivision 1 comprises Zhaga Book 14 Edition 1.2 – Socketable Flat LED Module and LED Light Engine.

Subdivision 2 comprises Zhaga Book 1 Edition 1.8 – Overview and common information, which is essential to the interpretation of Zhaga Book 14 (and future Zhaga books).

The future intention is for the content of this PAS to be incorporated within one or more International Standards and at this time any conflict with IEC Directives and drafting rules will be addressed.

#### **Subdivision 1**

#### **Zhaga Interface Specification Book 14**

### **Summary (informative)**

#### **Background**

The Zhaga Consortium is a global lighting-industry organization that aims to standardize components of LED luminaires, including LED light engines, LED modules, LED arrays, holders, electronic control gear (LED drivers) and connectivity fit systems.

Zhaga has created a set of interface specifications, known as Books. Each Book defines one or more components of an LED luminaire by means of the mechanical, photometric, electrical, thermal, and control interfaces of the component to its environment. This makes such products interchangeable in the sense that it is easy to replace one product with another, even if they have been made by different manufacturers.

#### Contents

This Book 14 defines three socketable LED light engines (with integrated electronic control gears) and three socketable LED modules (without integrated electronic control gears). The intended application is in free air or in a Luminaire that does not introduce a significant temperature increase. Each LED module and LED light engine is identified by a designation.

The LED Modules and the LLEs feature contact caps which fit in corresponding contact holders of the luminaire. The contact caps and contact holders have keys matching specific electrical characteristics of the LED module or the LED light engine. Each key is identified by a designation.

This Book should be read together with Zhaga Book 1.

### **Intended Use**

The LED modules and the LED light engines defined in this Book 14 are intended to be installed and replaced by professionals and non-professionals.

#### 1 General

#### 1.1 Introduction

The Zhaga Consortium is a global organization that aims to standardize components of LED Luminaires. A LED Luminaire is a lighting fixture for general lighting that contains a light source based on solid-state technology. Such light sources, including LED Modules and LED Light Engines, typically consist of one or more LEDs combined with an Electronic Control Gear (LED driver). Other components of LED Luminaires include LED Arrays, Holders, and connectivity fit systems.

Zhaga has created a set of interface specifications, known as Books, which define the interfaces between a component and its environment. Book 1 is a special Book in the sense that it provides common information, which is relevant to all other Books in the series. In addition, Book 1 defines requirements and compliance tests, which are applicable across multiple Zhaga books. Such Books refer to those requirements and compliance tests as applicable.

#### 1.2 Scope

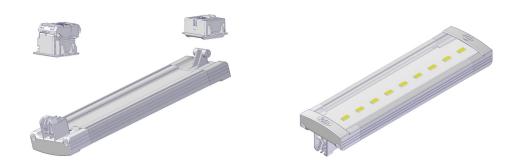


Figure 1-1 – 3D-drawings of the Book 14 LED Module or LED Light Engine (informative)

This Book 14 defines three socketable LED Light Engines (with integrated Electronic Control Gears) and three socketable LED Modules (without integrated Electronic Control Gears). These LED Modules and LLEs have a rectangular shape and are typically applied in general lighting applications. These products are intended to be installed and replaced by professionals and non-professionals.

Figure 1-1 shows informative 3D-drawings of such a LED Module or LLE. The intended application is in free air or in a Luminaire that does not introduce a significant temperature increase. Each LED Module and each LED Light Engine is identified by a designation.

The LED Modules and the LLEs feature contact Caps which fit in corresponding contact Holders of the Luminaire. The contact Caps and contact Holders have keys matching specific electrical characteristics of the LED Module or LED Light Engine. Each key is identified by a designation.

#### 1.3 Conformance and references

## 1.3.1 Conformance

All provisions in the Zhaga interface Specifications are mandatory, unless specifically indicated as recommended, optional or informative. Verbal expressions of provisions in the Zhaga interface specifications follow the rules provided in Clause 7 of ISO/IEC Directives, Part 2:2018. For clarity, the word "shall" indicates a requirement that is to be followed strictly in order to conform to the Zhaga interface specifications, and from which no deviation is

**– 14 –** 

permitted. The word "should" indicates that among several possibilities one is recommended as particularly suitable, without mentioning or excluding others, or that a certain course of action is preferred but not necessarily required, or that (in the negative form) a certain possibility or course of action is deprecated but not prohibited.

#### 1.3.2 References

For references that are not listed in this section, see [Book 1]. For undated references, the most recently published edition applies.

[Book 1]	Zhaga Interface Specification, Book 1: Overview and Common Information
[IEC 60598-1]	Luminaires – Part 1: General requirements and tests
[NEMA SSL 7A]	Phase Cut Dimming for Solid State Lighting: Basic Compatibility, NEMA SSL 7A-2013
[7004-187]	IEC 60061-1 standard sheet 7004-187
[7005-187]	IEC 60061-2 standard sheet 7005-187
[7005-187A]	IEC 60061-3 standard sheet 7006-187A
[7006-187B]	IEC 60061-3 standard sheet 7006-187B
[7006-187C]	IEC 60061-3 standard sheet 7006-187C
[7006-187D]	IEC 60061-3 standard sheet 7006-187D
[7006-187E]	IEC 60061-3 standard sheet 7006-187E
[7006-187F]	IEC 60061-3 standard sheet 7006-187F
[7006-187G]	IEC 60061-3 standard sheet 7006-187G
[7006-1871]	IEC 60061-3 standard sheet 7006-187I
[7006-187J]	IEC 60061-3 standard sheet 7006-187J
[7006-187K]	IEC 60061-3 standard sheet 7006-187K
[7006-187L]	IEC 60061-3 standard sheet 7006-187L